

# Work Order ID 75613

Wednesday, October 26, 2011 4:16:56 PM

**\*75613\***

Ship Hallauer Page 1

Item ID: D2171

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Clamp

Start Date: 10/26/2011 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 10/31/2011 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals:

Process Plan: mf

Date: 11-10-26 Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2171

Rev D

100

0.00

**\*100\***

PURCHASING

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: P

Prog Rev: P

2-Deburr if necessary

110

QC2- Inspect parts off machine FA/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control



**Work Order ID 75613****\*75613\***

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Item ID: D2171

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Clamp

Start Date: 10/26/2011 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 10/31/2011 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

Identify as per dwg & Stock Location: 457

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

11/10/31 (120)

11/10/31

MF 11-10-31

# Picklist Print

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Work Order ID: 75613

Parent Item: D2171

Parent Item Name: Clamp

Start Date: 10/26/2011

Required Date: 10/31/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 11.04.26 now made in house DD verf:EC

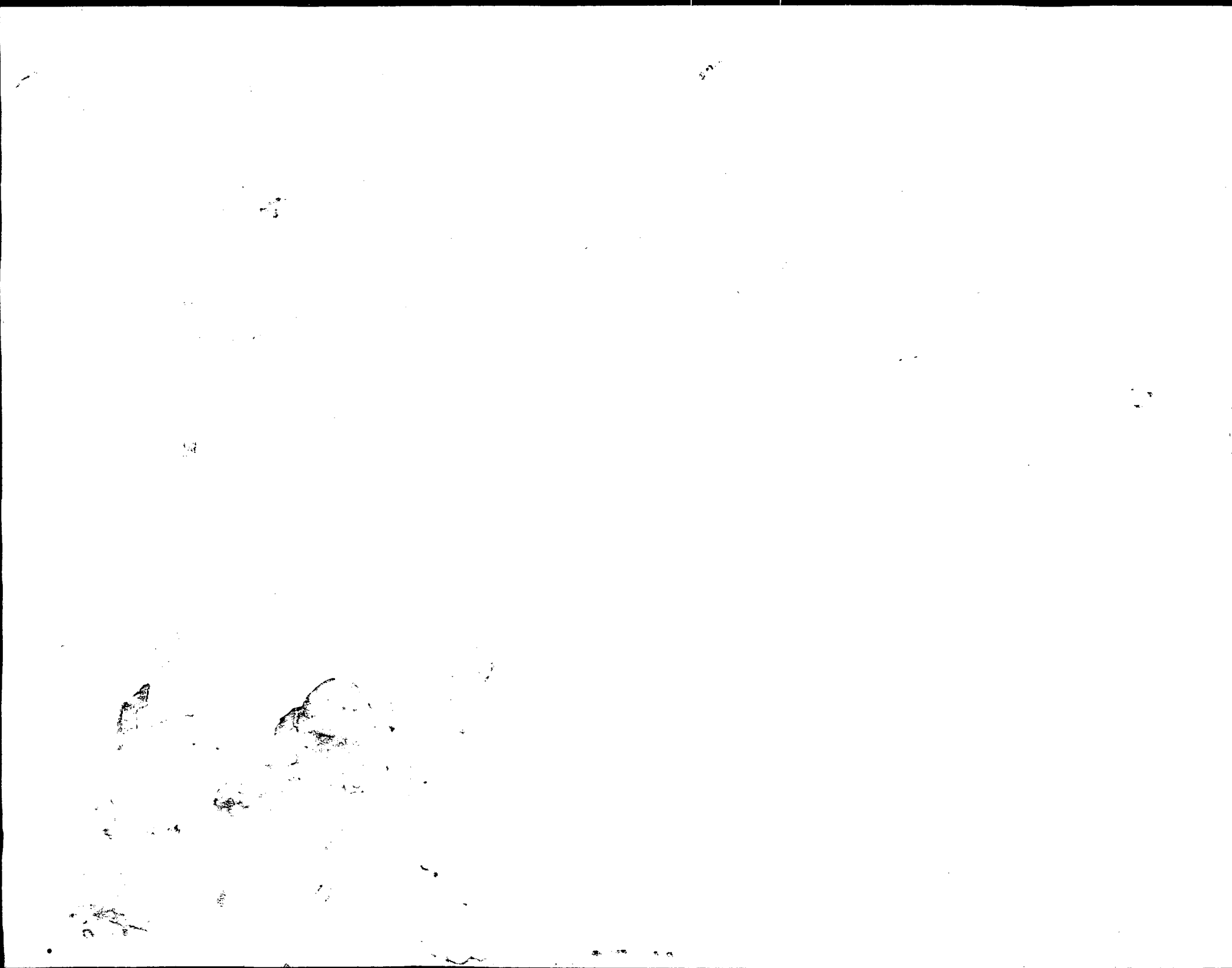
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 304/316 Sheet .063		Purchased	No			100	sf	165.4000	0.0258	0.2172632	.8		
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
						MAT020		165.4					
						119346		165.4					

H31-10-26

119346

12



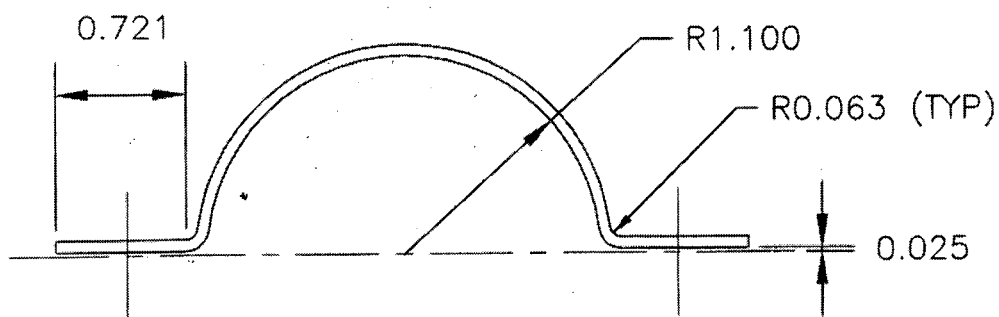
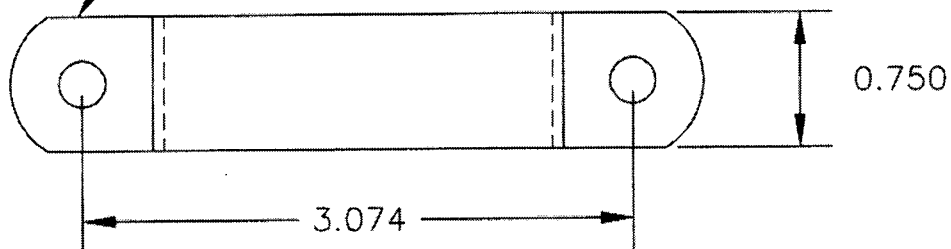




DESIGN BW	DRAWN BY <del>DA</del>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED KE	DRAWING NO. D2171	REV. D SHEET 1 OF 1
DATE 99.03.08		TITLE CLAMP	SCALE 1:1
B	96.01.29	REDRAWN	
C	97.05.14	RADIUS CHANGED, CUSHION ADDED	
D	99.03.08	REMOVE CUSHION (TSR AB90) 4.158 WAS 4,888	

RELEASED  
99.03.11 KE

PUNCH ENDS PER SPEC  
CONTROL DRAWING D2727



MATERIAL: 304/316 SS 0.063 THICK  
FLAT LENGTH: 4.968 END-END  
4.158 HOLE-HOLE

